



**NEW**

**SQUIDGEME'S by Mumbles.**

**Customise best friends for life with Mumbles SquidgeMe collection.**

Mumbles toys are a world of soft plush fur, lovingly designed to be decorated and personalised for the gifting and promotional market. As well as traditional bears, the range includes: Print Me's, Zippies, Squidgy's and the NEW SquidgeMe range, all suitable for direct decoration.

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All Mumbles are tested and comply to EN71 Toy Safety regulations and present CE and UKCA markings on all labels, this means the toys undergo rigorous testing to ensure that the products are safe for the use of children and free from choking hazards. The majority of our toys are suitable for all ages, refer to age listed on each product.

## HOW TO DECORATE

All styles are EN71 certified, CE certified, UKCA certified.  
See product page for specific style age suitability.

Due to the variety of decoration materials and applications available, when personalisation is added, it is recommended to use an EN71 tested application which should ensure that the age restriction remains the same.

Without re-testing they will be suitable for +36 months.

\*Below are suggested methods of decorating, requirements may vary depending on the model and type of equipment you are using.

## PRINT

	<b>STEP 1</b> CHOOSE YOUR TOY	<b>1. SUBLIMATION PRINT</b>  2. Once the design has been printed, tear the edges of the sublimation paper to avoid impressions being made on the fur. 3. Place design onto the toy and cover with a protection sheet to avoid the fur burning. In addition, place a piece of suitable fabric over the animal to avoid the pile flattening. 4. Heat the press to <b>185°C</b> and <b>press for 60 seconds</b> , if you are using additional fabric to protect the pile, press for 90 seconds as the fabric will absorb the heat. 5. Remove the protection sheet and peel off the sublimation paper to reveal the design.	<b>1. DTF OR VINYL PRINTING</b>  2. For best vinyl results, use a product with a thicker adhesive e.g a flock or glitter, this helps the glue reach the root of the fur. 3. Place design onto the toy and cover with a protection sheet to avoid the fur burning. In addition, place a piece of suitable fabric over the animal to avoid the pile flattening. 4. Heat the press to <b>185°C</b> and <b>press for 15 seconds</b> , if you are using additional fabric to protect the pile, press for 30 seconds as the fabric will absorb the heat. 5. Peel off the backing and return the protection sheet before re-pressing for a further <b>10 seconds</b> to seal the design.
	<b>STEP 2</b> PLATE UP		
	<b>STEP 3</b> ENJOY		

## EMBROIDER

	<b>STEP 1</b> CHOOSE YOUR TOY		<b>STEP 2</b> UNZIP AND REMOVE THE STUFFING	<b>1. EMBROIDERY</b>  2. Frame up the toy ensuring the fabric is pulled taught and no excess has been caught in the hoop or square. 3. Use a sheet of backing underneath the animal to stabilise the fur. 4. Use a sheet of water soluble aquafil on top of the animal to let your stitches stay proud and not sink into the fur. 5. Once fixed to the machine make sure it is positioned straight, a laser needle will help. Alternatively, mark up a piece of a tape with a + to line up and remove before sewing. 6. Once stitching is complete, the backing can be torn off and the aquafil can be dissolved. 7. Return stuffing into the toy.
	<b>STEP 3</b> FRAME UP		<b>STEP 4</b> ADD BACKING, AQUAFIL AND CENTRE MARK	
	<b>STEP 5</b> RETURN THE STUFFING		<b>STEP 6</b> ENJOY	